



040-011-1610  
Low Emission Low Toxicity  
Adhesive/Sealant

# QUICSEAL 615

Product Name

Tile-Rapid

## Descripti

QUICSEAL 615 is a specially formulated two-component fast-setting adhesive composed of special cement, graded fine sand, synthetic resins and selected additives to obtain a fast curing bonding mortar with extremely high adhesion strength.

QUICSEAL 615 mortar adheres well to most surfaces and hardens without noticeable shrinkage. Once cured, QUICSEAL 615 mortar is resistant to water and mild chemicals and helps to absorb movements from shocks, vibrations and temperature changes.

## Uses

QUICSEAL 615 is used for installing ceramic tiles as well as natural and artificial stones for jobs where tiling and re-tiling work within short period of time is required. Finishes installed with QUICSEAL 615 is ready for traffic within 2 ~ 3 hours. QUICSEAL 615 is suitable for bonding ceramic tiles, quarry tiles, klinker, mosaics, natural and artificial stones, glass mosaics etc. for:

- both wall and floor installations;
- internal and external areas;
- conventional cement-sand screeds and renders.
- swimming pools and jacuzzis;
- fountains, ponds and water tanks;
- external facades such as balconies and terraces;
- tile-on-tile installations;
- areas subjected to heavy traffic such as walkways and pavements;
- moisture sensitive natural and artificial stones which require a fast-setting adhesive.

## Limitations

Do not use QUICSEAL 615 to:

- bond tiles on walls subjected to high flexing and vibration (very thin plywood and gypsum board walls). Use QUICSEAL 605 MULTIPURPOSE PASTE or QUICSEAL 606 TILEFLEX;
- bond extremely moisture sensitive stones or bond tiles on metal surfaces. Use QUICSEAL 612 TILE-POXY.

## Technical Data

<b>Product Type</b>	Part A	Part B
	Liquid	Powder
	Whitish	Grey
<b>Colour</b>		
<b>Mixing Ratio</b>	Mix part A with part B	
<b>Density of Mix</b>	1.73 g/cm <sup>3</sup>	
<b>pH of Mix</b>	11 ~ 12	
<b>Pot Life</b>	about 30 mins	
<b>Application temperature</b>	from + 5°C to + 35°C	
<b>Open Time</b>	about 10-15 mins	
<b>Adjustability</b>	approx. 20 minutes	
<b>Initial Setting Time</b>	120 min	
<b>Ready for Light Traffic</b>	2hrs	
<b>Bond Strength</b>		
<b>6 hours</b>	0.6 N/mm <sup>2</sup>	
<b>24 hours</b>	0.9 N/mm <sup>2</sup>	
<b>28 days</b>	1.5 N/mm <sup>2</sup>	
<b>Water Absorption</b>	< 6%	
<b>Mix Ratio (A/B)</b>	1: 5.0	

## Substrate Preparation

Substrates must be flat, solid and stable. All loose particles, oil, grease, paint, wax or any substance that may inhibit adhesion must be removed.

Extremely porous and powdery substrates (e.g. gypsum or prefabricated panels, etc.) should be treated with QUICSEAL 113 before laying tiles with QUICSEAL 615.

It is advisable to allow screeds and renders to cure for at least 7 days for every centimetre thickness and surfaces that have become heated from exposure from direct sunlight should be dampened with water to cool down.

## Preparing the mix

Pour QUICSEAL 615 Part A into a clean container and slowly add QUICSEAL 615 Part B into the container and stir with a low speed mechanical mixer until a homogeneous paste. Allow the paste to stand for 5 minutes and remix before applying.

## Applying the mix

To achieve good adhesion, firstly apply a thin coat of QUICSEAL 615 firmly onto the substrate using the straight edge of the trowel followed immediately with the appropriate amount of adhesive to achieve the required thickness. The correct notched trowel size to use will depend on the type and size of the tiles.

For large sized tiles and tiles with lugs and grooves, apply a coat of QUICSEAL 615 to the back of the tiles.

## Laying tiles

It is not necessary to soak tiles before laying with QUICSEAL 615. However, it is a good practice to dip tiles in water to remove dust on the back of the tiles before laying.

Lay the tiles onto the adhesive and ensure that a firm pressure is applied to achieve good contact with the adhesive.

Unfavourable climatic conditions such as strong sunlight, wind and high temperature, etc. and very porous substrates may reduce the open time of the adhesive. Hence, careful checks have to be made to ensure that skinning does not occur on the surface of the adhesive before laying the tiles. If skinning has occurred, rework the adhesive before laying the tiles.

The tiles must be adjusted within 20 minutes after laying. The laid tiles must not be washed or exposed to rain or strong sun for at least 2 hours.

## Grouting Tile Joints

Wall and floor tile joints can be grouted 2 hours after laying the tiles.

## Cleaning

All tools and hands may be cleaned with abundant water before the adhesive sets. After setting, cleaning becomes very difficult but can usually be helped by solvents.

## Coverage

The approximate quantity of QUICSEAL 615 for bonding:

- small size tiles and mosaics is 2.5 ~ 3 kg/m<sup>2</sup>;
- normal size tiles is 3 ~ 4 kg/m<sup>2</sup>;
- large size tiles 5 ~ 6 kg/m<sup>2</sup>;
- very large tiles and stones 8 ~ 10 kg/m<sup>2</sup>.
- The coverage is also affected by the condition of the substrate and tile size.

## Packaging

QUICSEAL 615 is supplied in 25 kg sets.

## Storage

6 months in a cool and ventilated place in the original packaging

### Important Notes

The information set forth herein is furnished free of charge in good faith and is based on technical data that QUICSEAL considers to be reliable. This information is intended for used by persons having technical skill and at their own discretion and risk. Information contained in this product sheet conforms to the standard detail recommendations and specifications for the installation of QUICSEAL products as of the date of publication of this document. QUICSEAL makes no other warranties and assumes no liability, expressed or implied, as to the architecture, engineering or workmanship of any project. To ensure that you are using the latest, most complete information, please contact QUICSEAL.

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